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## Introduction

For rapid recombinant protein production in small to medium size volumes, transient transfection of mammalian cells is still the method of choice in biotechnology. However, due to the high costs of commercially available lipofectamines or polycationic transfection reagents such as polyethylenimine (PEI), the most widely used transfection reagents available present a substantial economic bottleneck. While these reagents produce seemingly high transient transfection rates, there is still a strong desire for transfection reagents providing both secure and easy handling and higher recombinant protein production. As part of our commitment to excellence, InVivo Biotech Services initiated a joint venture with emp Biotech and developed a novel polycationic reagent, named INVect, for transient transfection and recombinant protein production in mammalian cells.

## Methods

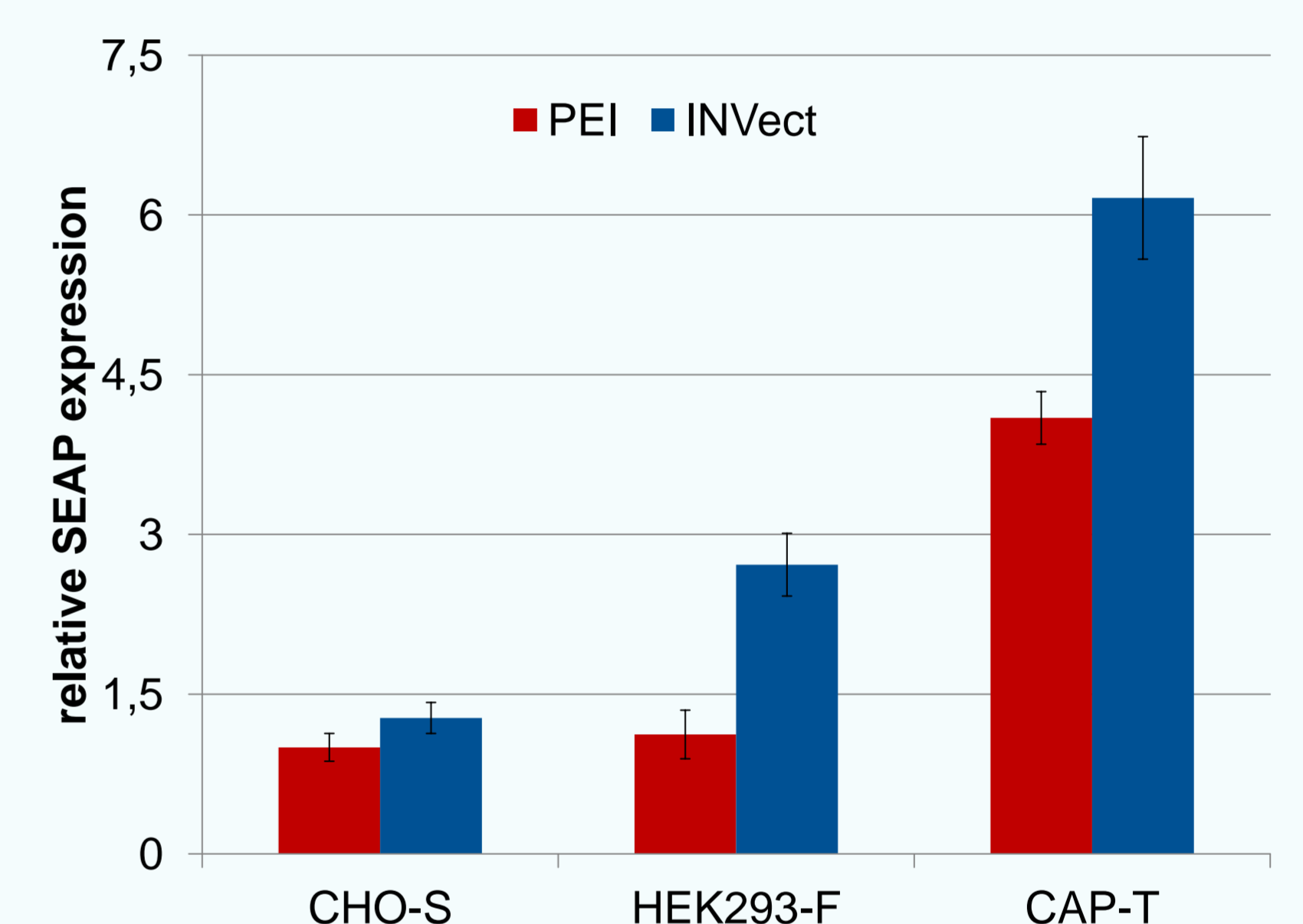
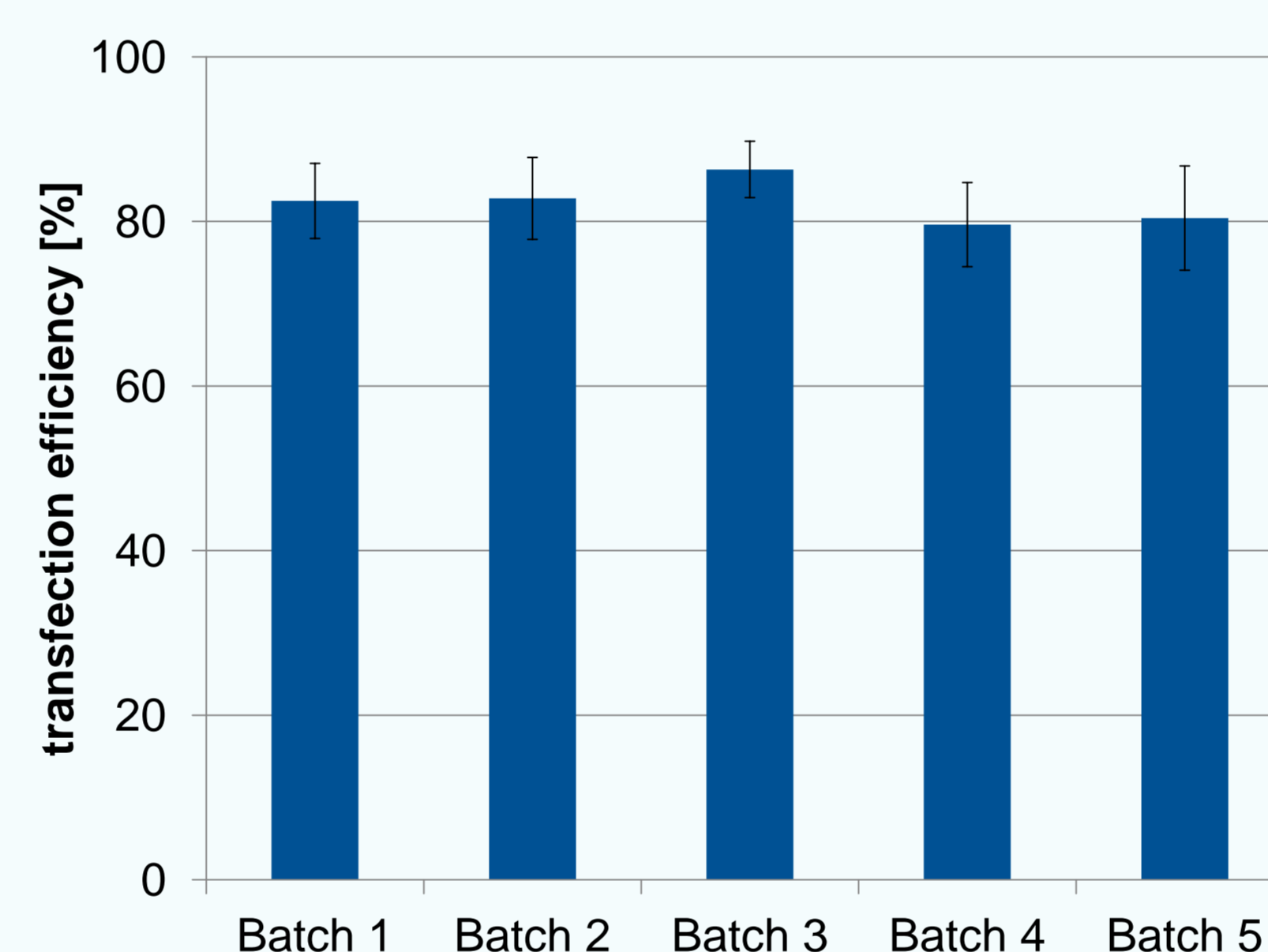
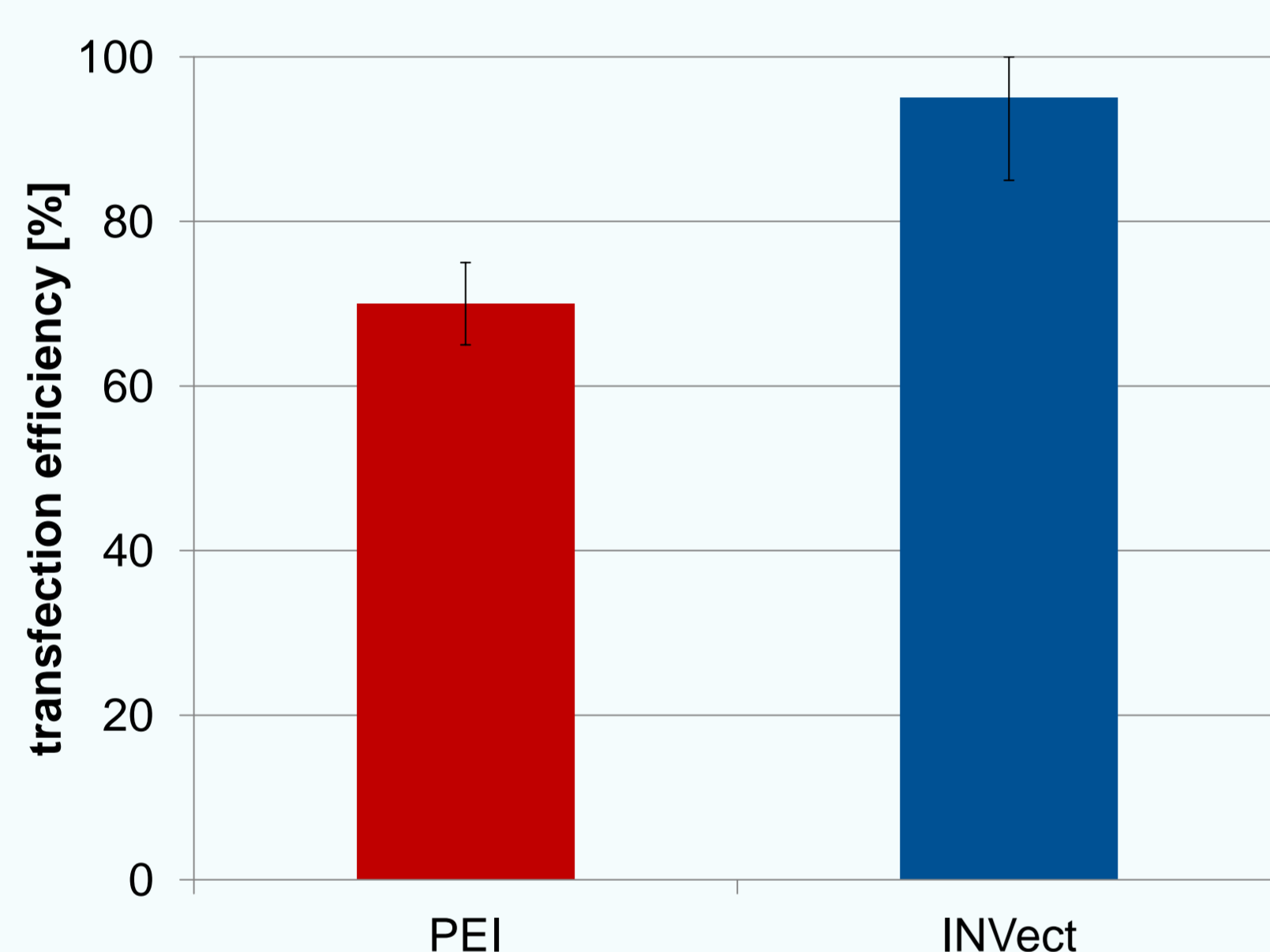
Mammalian cells were cultured in CD-ACF media using shake flasks and standard culture conditions. Cells were transfected with 10 µg per mL of a GOI harboring plasmid at a cell density of 5 x 10<sup>6</sup> cells per mL in FreeStyle™ Medium (Life Technologies) with INVect to DNA ratio of 6:1 (w/w) and PEI to DNA ratio of 2:1 (w/w). Cultures were supplemented with same volume Protein Expression Medium (Life Technologies) 2 hours post transfection. GFP and SEAP expression took place in 8 mL culture volume in 50 mL bioreactor tubes. Expression of other reporter proteins were performed in 150 mL culture volume in 500 mL shake flasks. Quantification of reporter proteins was carried out as described in analytics. All quantification methods are well established and standard procedures.

## Analytics

Transfection efficiency was determined 24 hours post transfection by counting green fluorescent positive cells using a FACSCalibur (Becton, Dickinson and Company). SEAP expression was determined in cell culture supernatant on day 6 post transfection by a photometric pNPP turn-over assay. Quantification of IgG was performed by protein G affinity chromatography on day 6 post transfection. Thrombomodulin concentration was calculated from cell culture supernatant on day 6 post transfection by IMUBIND® Thrombomodulin ELISA Kit (american diagnostica). His-tagged recombinant protein was purified on day 6 post transfection by TALON® immobilized metal affinity chromatography system.

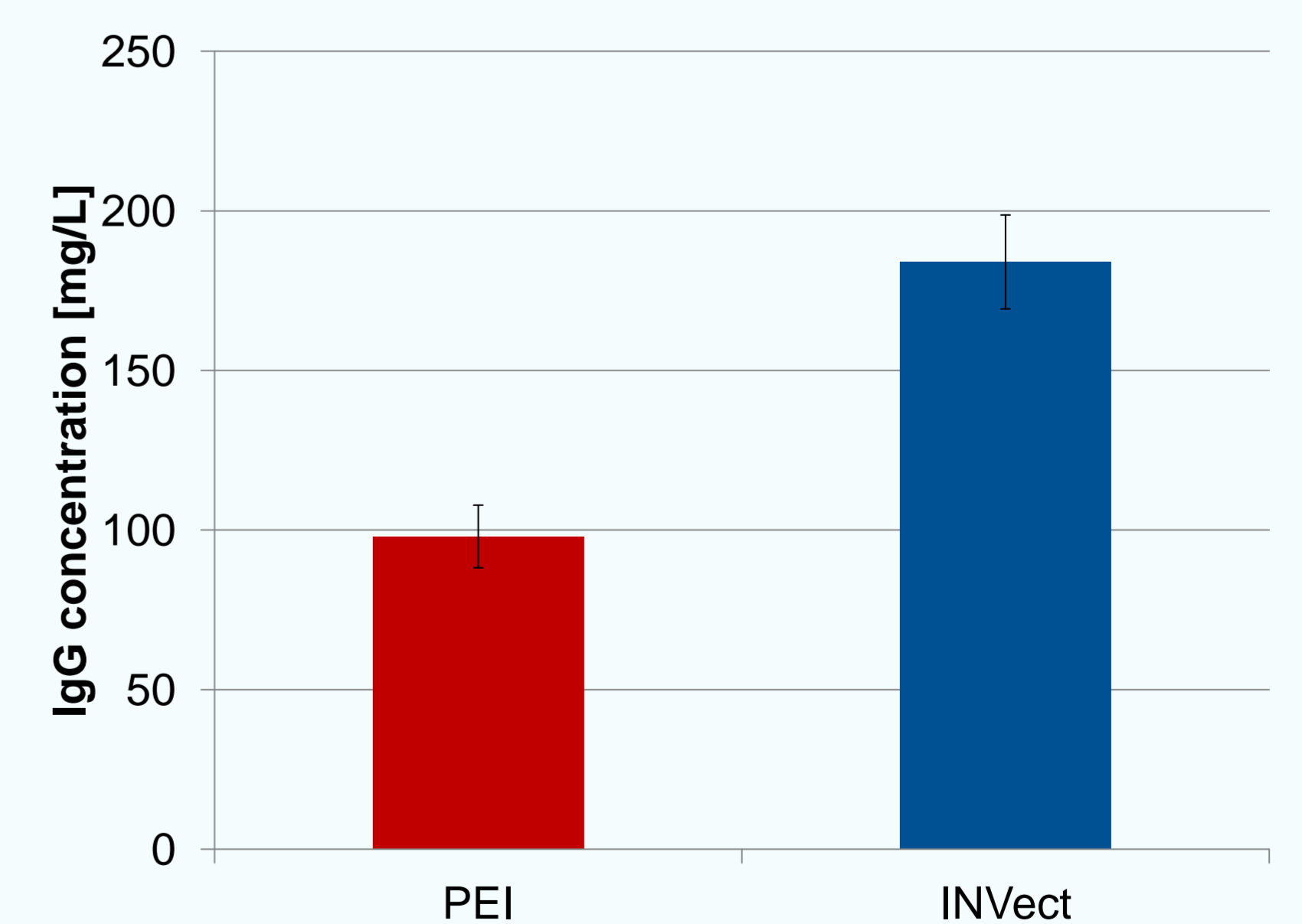
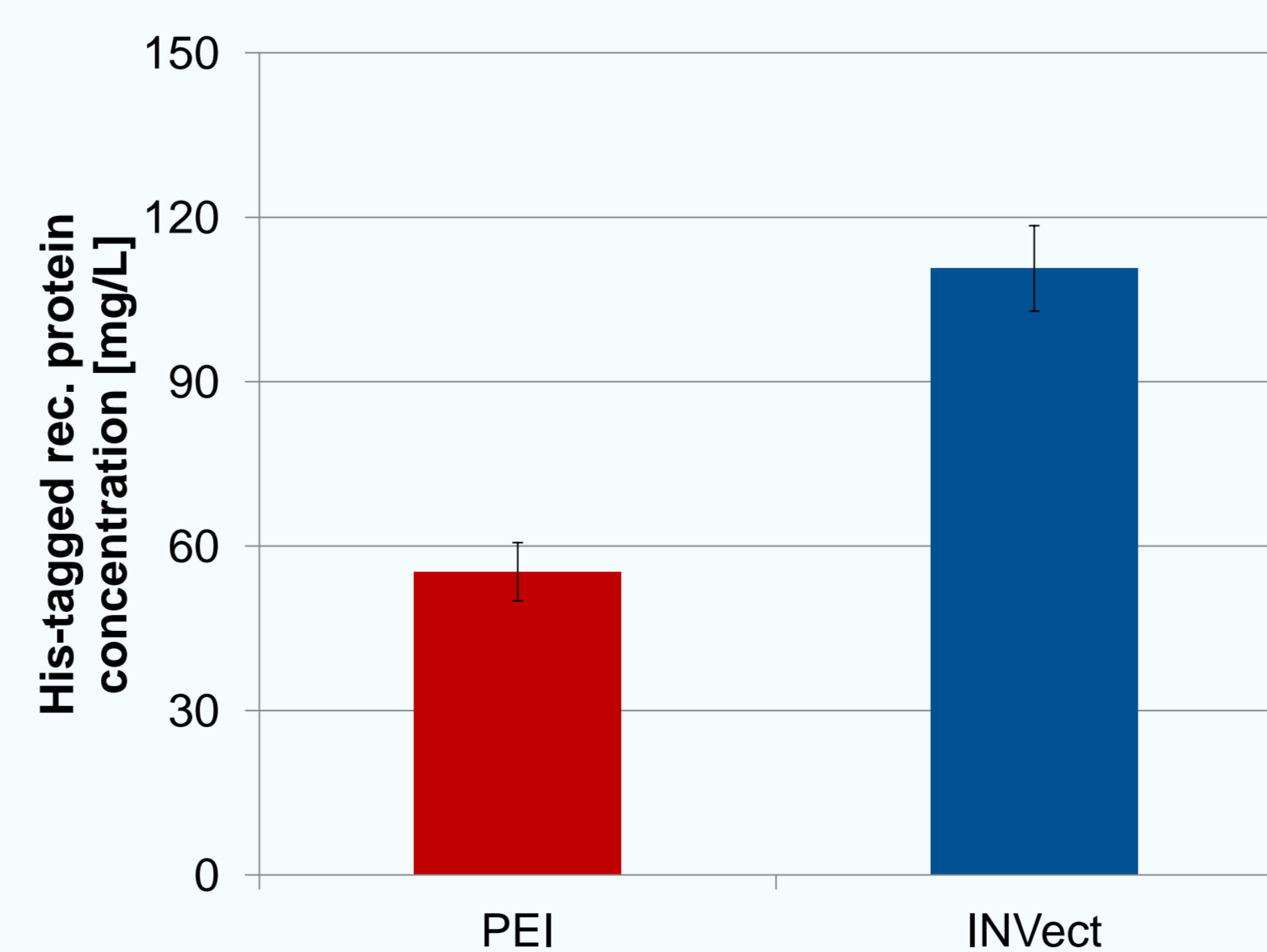
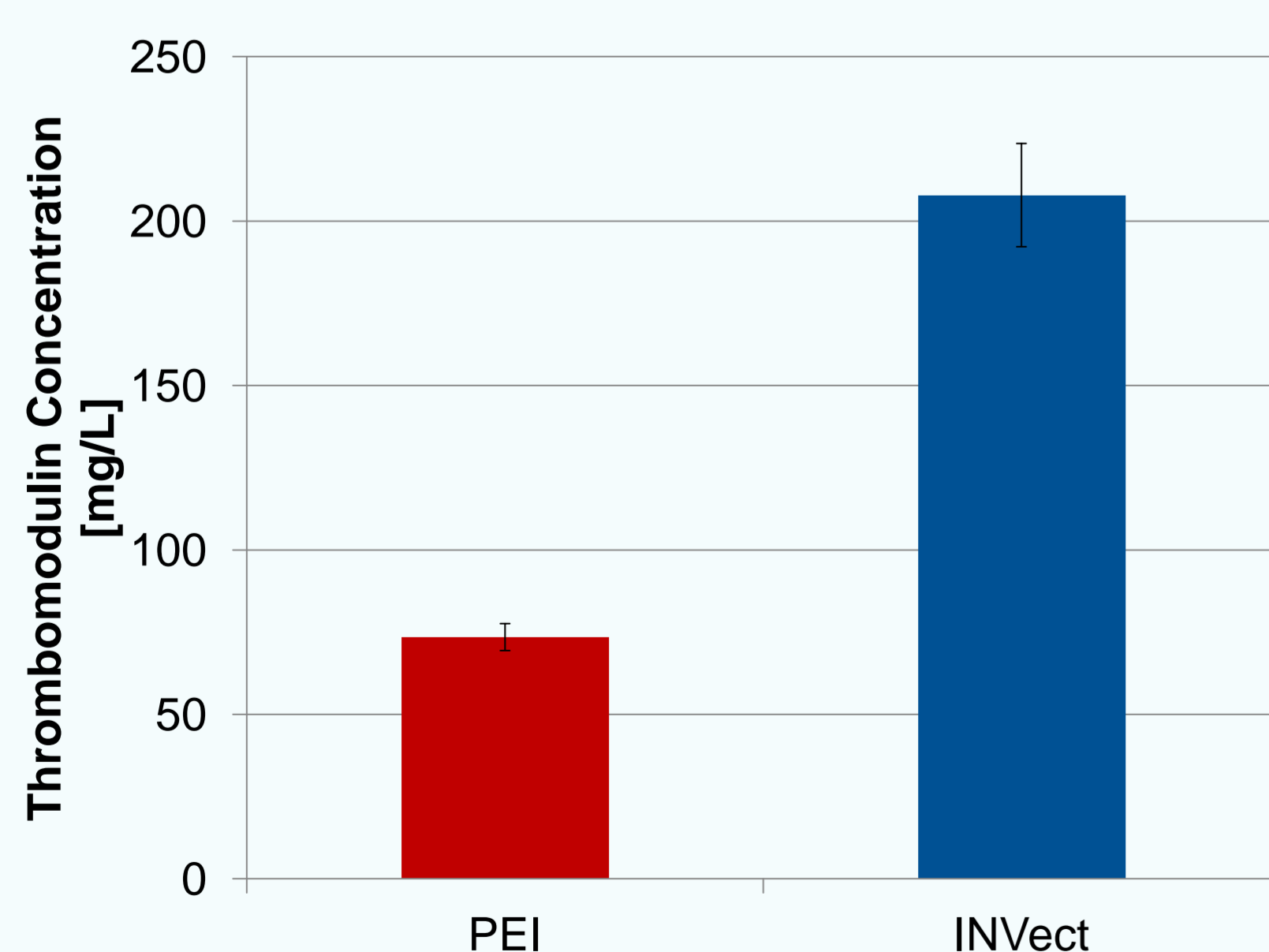
## Transfection Efficiency

Transfection efficiency of INVect was compared to PEI, currently the standard transfection reagent for transient gene expression. INVect was found to generally give better transfection efficiencies of greater 80% in a GFP assay. Batch-to-batch reproducibility was shown on five independent INVect batches. Transfection results were highly consistent and in the range of 80-90%. INVect successfully delivers genes to HEK293-F, CHO-S and CAP-T cells as shown below in an SEAP expression system.



## Cell Productivity

Post-transfection cell productivity was determined under TGE manufacturing conditions. Thrombomodulin (60 kDa), a HIS-tagged Protein of Interest (~40 kDa) and an IgG (144 kDa) were transiently expressed using INVect as transfection reagent and conventional 25 kDa PEI as control. Cells were transfected with a gene of interest harboring plasmid, with product concentration being measured on day 6 post transfection. The use of INVect provided a minimum 2-fold increase in protein production over PEI (25 kDa) based transfection.



## Conclusion

INVect is a novel polycationic transfection reagent which demonstrates low cell toxicity for transient transfection of mammalian cells and delivers extremely high transfection efficiencies of up to 90%, 24h post transfection. The use of INVect for transfection under TGE conditions leads to exceptionally high levels of protein expression and outperforms 25k linear PEI by 2-fold. INVect can be used effectively with all common cell lines and is especially suited for HEK293-F and CAP-T cells.